



Ordering Code		Item Designation	Price	Master Insert
Direction		SER / L	EURO	
Right	Left			
SM11618	SM11625	SER/L 0808 E11	47 €	11 ER/EL ISO
SM11571	SM11588	SER/L 1010 E11	47 €	
SM11632	SM11649	SER/L 1212 F11	47 €	
SM11595	SM11601	SER/L 1616 H11	47 €	
SM11700	SM11717	SER/L 1616 H16	48 €	16 ER/EL ISO (0.35-3)
SM11656	SM11663	SER/L 2020 K16	51 €	
SM11670	SM11687	SER/L 2525 M16	57 €	
SM57968	SM57975	SER/L 2525 M16-JT**	96 €	
SM11724	SM11694	SER/L 3232 P16	66 €	16 ER/EL (Trapezoidal) (1.5-3)
SM56923	SM56930	SETR/L 2525 M16 (Trapezoidal)	57 €	
SM57135	SM57142	SETR/L 3232 P16 (Trapezoidal)	66 €	
SM50709	SM50716	SER/L 2020 K22	55 €	
SM11731	SM11755	SER/L 2525 M22	58 €	22 ER/EL ISO (3.5-4.5)
SM11762	SM11748	SER/L 3232 P22	66 €	
SM11779	SM11786	SER/L 4040 S22	114 €	
SM56947	SM56954	SETR/L 2525 M22 (Trapezoidal)	58 €	
SM57098	SM57111	SETR/L 3232 P22 (Trapezoidal)	66 €	22 ER/EL (Trapezoidal) (4-6)
SM57104	SM57128	SETR/L 4040 S22 (Trapezoidal)	114 €	
SM59504	SM59535	SER/L 1010 K11 K.O	47 €	
SM59511	SM59542	SER/L 1212 K11 K.O	47 €	
SM59528	SM59559	SER/L 1616 K11 K.O	47 €	11 ER/EL ISO

Cooling accessories are optional / See Page 297 for cooling accessory.
Soğutma ekipmanları opsiyoneldir / Bkz. Sayfa 297 Soğutma aksesuarları için

Size Designation	Master Insert*	Spare Parts			
		Clamp Screw	Shim	Shim Screw	Torx Key
					
0808 - 1616	11 ER/EL	SSV M2.5x6-9505	-	-	STK-T08-9908
1616	16 ER/EL (0.35-3)	SSV M3.5x10-9511	BAX ER/L-16-9623	SBV5 M5.05-A3.5x9-9408	STK-T15-9910
2020 - 3232		SSV M3.5x14-9512		SBV M5.05 A3.5x11-9407	
2525 - 3232 (Trapezoidal)	16 ER/EL-TR (1.5-3)		-	-	
2020 - 4040	22 ER/EL (3.5-4.5)	SSV M4x14-9516	BAX ER/L-22-9624	SBV1 M6x0.75 A4x12-9409	
2525 -4040 (Trapezoidal)	22 ER/EL-TR (4-6)		-	-	

*Suitable Insert brand is ISO.

**With coolant hole / İçten su vermeli

	Ordering Code		Item Designation	Price	Master Insert
	Direction		TER / L	EURO	
	Right	Left			
	SM34815	SM34808	TER/L 1616 H16	48 €	16 ER/EL ISO
	SM29828	SM29835	TER/L 2020 K16	51 €	
	SM29842	SM29859	TER/L 2525 M16	57 €	
	SM34822	SM34839	TER/L 3232 P16	66 €	
	SM34846	SM34853	TER/L 2525 M22	58 €	22 ER/EL ISO
	SM34860	SM34877	TER/L 3232 P22	66 €	
	SM34891	SM34884	TER/L 4040 S22	114 €	
	SM50662	SM50679	TER/L 3232 P27	88 €	27 ER/EL ISO
	SM50686	SM50693	TER/L 4040 S27	151 €	

Size Designation	Master Insert*	Spare Parts			
		Clamp Screw	Shim	Shim Screw	Torx Key
					
1616 - 3232	16 ER/EL	SSV M3.5x10-9511	BAX TER-16-9625 BAX TEL-16-9626	TASV1 M3x9-9220	STK-T15-9910
2525 - 4040	22 ER/EL	SSV M4x14-9516	BAX TER-22-9627 BAX TEL-22-9628	TASV2 M4x12-9221	
3232 - 4040	27 ER/EL	SSV M5x18-9530	BAX TER-27-9630 BAX TEL-27-9631		STK-T20-9911

*Suitable Insert brand is ISO.

	Ordering Code		Item Designation	Price	Master Insert
	Direction		TIR / L	EURO	
	Right	Left			
	SM44685	SM44692	S25R TIR/L-16	52 €	16 IR/IL ISO
	SM44708	SM44715	S32S TIR/L-16	74 €	
	SM44722	SM44739	S40T TIR/L-16	92 €	
	SM44746	SM44753	S25R TIR/L-22	53 €	22 IR/IL ISO
	SM44760	SM44777	S32S TIR/L-22	77 €	
	SM44784	SM44791	S40T TIR/L-22	98 €	
	SM51010	SM51027	S32S TIR/L-27	105 €	27 IR/IL ISO
	SM51034	SM51041	S40T TIR/L-27	132 €	
	SM00517	SM00524	S50U TIR/L-27	165 €	

Size Designation	Master Insert*	Spare Parts			
		Clamp Screw	Shim	Shim Screw	Torx Key
					
S25 - S40	16 IR/IL ISO	SSV M3.5x14-9512	BAX TER-16-9625 TEL-16-9626	TASV1 M3x9-9220	STK-T15-9910
S25 - S40	22 IR/IL ISO	SSV M4x14-9516	BAX TER-22-9627 TEL-22-9628	TASV2 M4x12-9221	
S32 - S40	27 IR/IL ISO	SSV M5x18-9530	BAX TER-27-9630 BAX TEL-27-9631		STK-T20-9911

*Suitable Insert brand is ISO.



Ordering Code		Item Designation	Price	Master Insert
Direction		SIR/L	EURO	
Right	Left			
SM11793	SM11809	S16x07M SIR/L-08	40 €	08 IR/IL ISO
SM11830	SM11847	S10K SIR/L-11	40 €	11 IR/IL ISO
SM11854	SM11861	S12K SIR/L-11	40 €	
SM00579	SM00586	S16M SIR/L-11	47 €	
SM11878	SM11885	S16x10M SIR/L-11	47 €	
SM11823	SM11816	S16x13M SIR/L-11	47 €	
SM11991	SM12004	S16x13M SIR/L-16	47 €	16 IR/IL ISO (0.35-3)
SM11915	SM11953	S16M SIR/L-16	47 €	
SM12011	SM12028	S20x16P SIR/L-16	47 €	
SM11922	SM11960	S20P SIR/L-16	47 €	
SM11939	SM11977	S25R SIR/L-16	52 €	
SM11946	SM11892	S32S SIR/L-16	70 €	
SM11984	SM11908	S40T SIR/L-16	85 €	
SM56961	SM56978	S25R SITR/L-16 (Trapezoidal)	52 €	16 IR/IL Trapezoidal (1.5-3)
SM56985	SM56992	S32S SITR/L-16 (Trapezoidal)	70 €	22 IR/IL ISO (3.5-4.5)
SM12042	SM12080	S20P SIR/L-22	47 €	
SM12059	SM12097	S25R SIR/L-22	48 €	
SM12066	SM12103	S32S SIR/L-22	77 €	
SM12073	SM12035	S40T SIR/L-22	94 €	
SM57005	SM57012	S25R SITR/L-22 (Trapezoidal)	77 €	22 IR/IL Trapezoidal (4-6)
SM57029	SM57036	S32S SITR/L-22 (Trapezoidal)	77 €	
SM57159	SM57166	S40T SITR/L-22 (Trapezoidal)	94 €	

Threading Tools

Size Designation	Master Insert*	Spare Parts			
		Clamp Screw 	Shim 	Shim Screw 	Torx Key 
S16x07	08 IR/IL ISO	SSV M2.2x5-9503	-	-	STK-T06-9906
S10 - S16	11 IR/IL	SSV M2.5x6-9505	-	-	STK-T08-9908
S16x13	16 IR/IL-ISO (0.35-3)	SSV M3.5x8-9510	-	-	STK-T15-9910
S16 - S20		SSV M3.5x10-9511	-	-	
S25		SSV M3.5x14-9512	BAX ER/L-16-9623	SBV5 M5.05-A3.5x9-9408 SBV M5.05-A3.5x11-9407	
S32 - S40			-	-	
S25 - S32 (Trapezoidal)	16 IR/IL-TR (1.5-3)	SSV M4x12-9515	-	-	
S20 - S25	22 IR/IL ISO (3.5-4.5)	SSV M4x14-9516	BAX ER/L-22-9624	SBV3 M6x0.75 A4x10-9412	
S32 - S40		-	-	-	
S25 - S40 (Trapezoidal)	22 IR/IL-TR (4-6)	-	-	-	

*Suitable Insert brand is ISO.



Ordering Code	Item Designation	Price	Master Insert
THREADING TOOLS		EURO	
SM49796	SDT C14 D12 W20 L100 Z01-H	105 €	14 CPT
SM49802	SDT C14 D14.5 W20 L100 Z01-H	105 €	
SM49819	SDT C14 D17 W20 L100 Z01-H	109 €	
SM49826	SDT C21 D18 W20 L100 Z01-H	109 €	21 CPT
SM49833	SDT C21 D21 W20 L120 Z01-H	109 €	
SM49840	SDT C21 D29 W25 L120 Z01-H	114 €	
SM49857	SDT C21 D25 W20 L120 Z01-H	114 €	
SM49864	SDT C21 D38 W32 L120 Z02-H	124 €	

Size Designation	Master Insert*	Spare Parts		
		Screw 	Torx Key 	Screw Torque Value  N·m
D12.5 - D17	14 CPT	SSV M2.5x6- 9505	STK-T08- 9908	1,2
D18 - D38	21 CPT	SSV M4x10- 9514	STK-T15- 9910	3,0

* Suitable Insert brand is CPT.